



INSTRUCTION MANUAL

DISASSEMBLY & ASSEMBLY OF THE SOFT-CLOSE HANDLE

OVERVIEW

Manual for: Disassembly & Assembly of the Soft-Close Handle

Category: Aluminium Suitcases

Modell: All

Cabin-Trolley:	Pages 2-5
Check-in XL:	Pages 6-9
Check-in & Business-Trolley:	Pages 10-12

Stand: October 2025

This manual provides detailed instructions for the correct disassembly and assembly of the soft-close handles on our GUNDEL aluminium suitcases. Please read all steps carefully before starting.

Note:

In the event of damage, please contact our customer support team and submit your GUNDEL suitcase for repair. Please be aware that GUNDEL cannot accept liability for any material or personal damage resulting from self-repair.

Required Tools / Equipment:

- Screwdriver
- Cutter Knifer
- Adhesive tape (included in the package)



DISASSEMBLY CABIN-TROLLEY

Note: For the Cabin-Trolley, you can choose which lock you would like to remove.

The following steps will guide you through the disassembly of the soft-close handles on your **Cabin-Trolley**:



1. Open your aluminium suitcase so that the inner mountings of both TSA combination locks are facing you.



2. Using your hands, carefully loosen the inner lining of the case between the two lock mountings.



3. Using a screwdriver, remove the two screws on the right-hand inner mounting and set the mounting aside.

You should now be able to fold down the inner lining far enough to see both the inner wall of the case and the four screws that secure the handle.

4 - 5. Using a cutter knife, carefully make a small cut to the left and right of each of the two screws securing the handle.



6. Then, remove the cut adhesive tape.



7 - 8. Next, use a screwdriver to remove the two screws on both the left and right sides. You can now easily pull the handle off from the outside of the suitcase.

Be sure not to lose the screws, as you will need them again to attach your new handle.



ASSEMBLY CABIN-TROLLEY

Note: For the Cabin-Trolley, you can choose which lock you would like to remove.

The following steps will guide you through the assembly of the soft-close handles on your **Cabin-Trolley**:

1. Position your new soft-close handle on the outside of the suitcase, then secure it from the inside using the four screws. Use the screwdriver again for this step.
2. Take the adhesive strip provided in the package. Use it to reattach the inner lining of your suitcase.



- 3 - 4. Apply the adhesive strip precisely over the previous strip, then remove the white protective film.



5. Press the inner lining firmly onto the adhesive strip using your hands and hold it in place for a few seconds. When attaching the lining, make sure that the cut-out for the inner lock mounting remains clear.



6. Finally, use your screwdriver once more to secure the right-hand combination lock from the inside. Position the lock from the outside and fasten it on the inside of the case using the screws.



DISASSEMBLY CHECK-IN XL

Note: For the Check-in XL suitcase, the middle lock must be removed.

The following steps will guide you through the disassembly of the soft-close handles on your **Check-in XL**:



1. Open your aluminium suitcase so that the inner mountings of all three TSA combination locks are facing you.

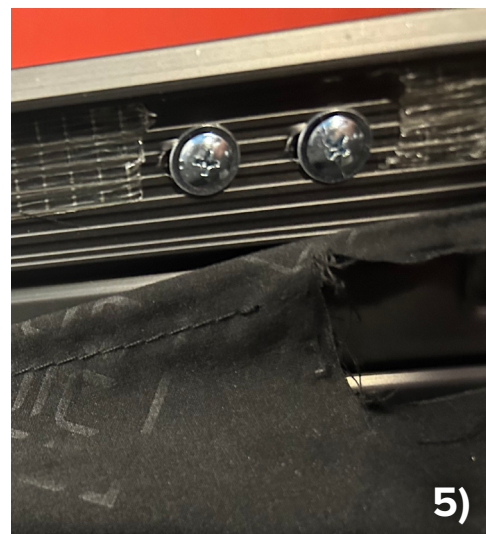


2. Using a screwdriver, remove the two screws on the inner mounting of the middle TSA lock and set the mounting aside.

3. You should now be able to fold down the inner lining far enough to see both the inner wall of the suitcase and the four screws securing the handle.

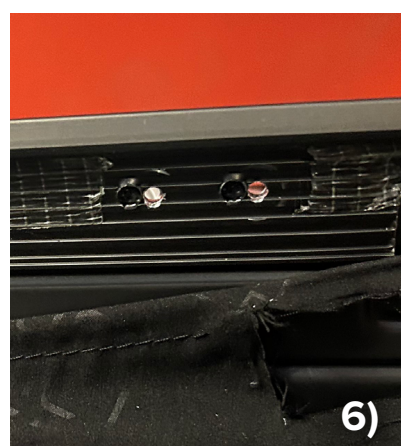
3 - 4. Using a cutter knife, carefully make a small cut to the left and right of each of the two screws securing the handle.

5. Then, remove the cut adhesive tape.



6. Next, use a screwdriver to remove the two screws on both the left and right sides.

7. You can now easily pull the handle off from the outside of the suitcase. Be sure not to lose the screws, as you will need them again to attach your new handle.

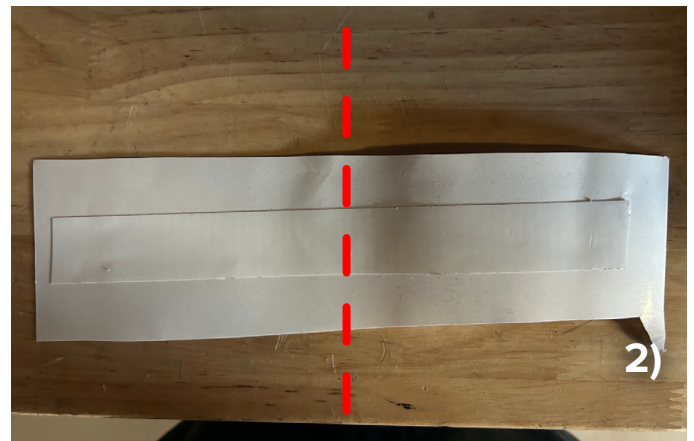


ASSEMBLY CHECK-IN XL

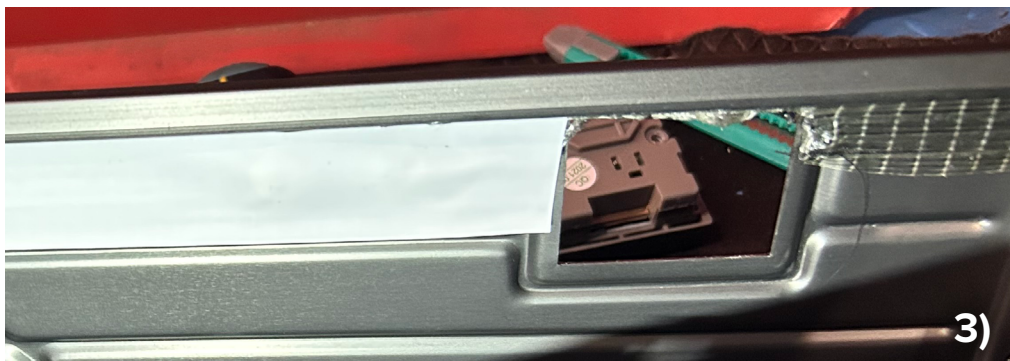
Note: For the Check-in XL suitcase, the middle lock must be removed.

The following steps will guide you through the assembly of the soft-close handles on your **Check-in XL**:

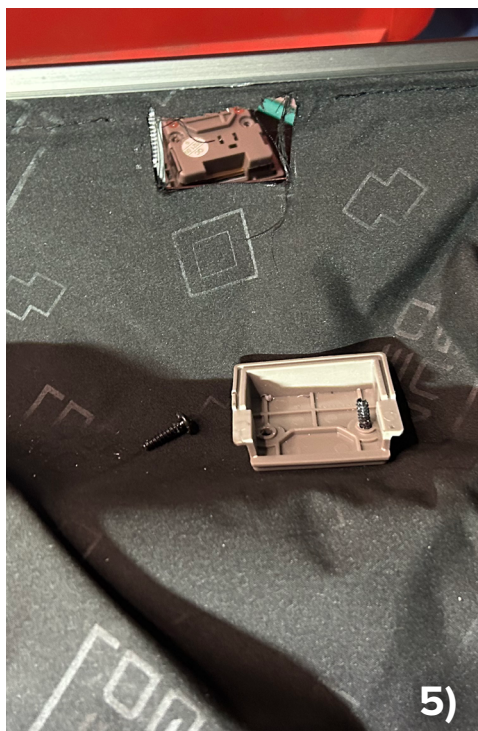
1. Position your new soft-close handle on the outside of the suitcase, then secure it from the inside using the four screws. Use the screwdriver again for this step
2. Take the adhesive strip provided in the package and cut it in half. Use the strips to reattach the inner lining of your suitcase.



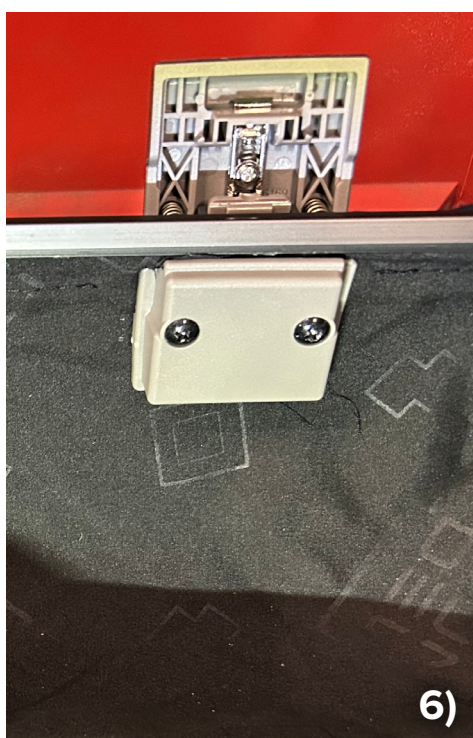
- 3 - 4. Apply the two adhesive strips precisely over the previous strips, then remove the white protective film. When attaching the strips, ensure that the cut-out for the inner lock mounting remains clear.



5. Press the inner lining firmly onto the adhesive strips using your hands and hold it in place for a few seconds. Make sure that the cut-out for the inner lock mounting remains clear when attaching the lining.



6. Finally, use your screwdriver once more to secure the middle combination lock from the inside. Position the lock from the outside and fasten it on the inside of the suitcase using the screws.



DISASSEMBLY CHECK-IN & BUSINESS-TROLLEY

Note: For the Check-in suitcase and Business-Trolley, no lock needs to be disassembled.

The following steps will guide you through the disassembly of the soft-close handles on your **Check-ins and Business-Trolleys**:



1. Open your aluminium suitcase so that the inner mountings of both TSA combination locks are facing you.



2. Using your hands, carefully loosen the inner lining of the suitcase between the two lock mountings.

You should now be able to fold down the inner lining far enough to see both the inner wall of the suitcase and the four screws securing the handle.

3 - 4. Using a cutter knife, carefully make a small cut to the left and right of each of the two screws securing the handle.

5. Then, remove the cut adhesive tape.



6. Next, use a screwdriver to remove the two screws on both the left and right sides.



7. You can now easily pull the handle off from the outside of the suitcase.

Be sure not to lose the screws, as you will need them again to attach your new handle.



ASSEMBLY CHECK-IN & BUSINESS-TROLLEY

Note: For the Check-in suitcase and Business-Trolley, no lock needs to be disassembled.

The following steps will guide you through the assembly of the soft-close handles on your **Check-in and Business-Trolley**:

1. Position your new soft-close handle on the outside of the suitcase, then secure it from the inside using the four screws. Use the screwdriver again for this step.

2. Take the adhesive strip provided in the package and use it to reattach the inner lining of your suitcase.



3 - 4. Apply the adhesive strip precisely over the previous strip, then remove the white protective film.



5. Press the inner lining firmly onto the adhesive strip using your hands and hold it in place for a few seconds.

